

Unit/Standard Number	High School Graduation Years 2025, 2026 and 2027
	Autobody/Collision and Repair Technology/Technician CIP 47.0603 Task Grid
	Secondary Competency Task List
100	SAFETY
101	Follow safety rules.
102	Use personal safety devices and clothing.
103	Locate and identify fire extinguishers.
104	Locate and operate emergency switches.
105	Explain fire and tornado drill procedures.
106	Demonstrate handling of hazardous materials.
107	Follow chemical disposal techniques.
108	Operate shop and spray area ventilation systems.
109	Identify and follow rules for care and safe use of hand tools.
110	Identify and demonstrate safe and proper use of power tools and equipment.
111	Identify the proper methods and options for safely moving vehicles in the shop area.
112	Identify information on Safety Data Sheets (SDS).
113	Demonstrate the ability to secure vehicles on jack stands and/or hydraulic lifts.
160	Describe the objectives of the course
161	Describe competency based vocational education
162	Describe the learning guides
163	Describe evaluation and grading procedures
164	Identify importance of good attendance/punctuality
165	Describe appropriate attitudes toward work
166	Describe role of productive citizenship
167	Describe impact of changing technology
168	Describe student organizations and requirements
169	Identify and utilize effective work habits with new task
170	Identify and apply standards of performance or quality of work
200	VEHICLE DESIGN AND CONSTRUCTION
201	Identify the differences between various vehicle construction types.
202	Identify and describe structural and nonstructural panels of a unibody vehicle.
203	Determine the various materials used in vehicle construction.
300	PANEL REPLACEMENT AND ALIGNMENT
301	Identify the principles of full or partial panel replacement (bonded, bolted, welded, or riveted).
302	Remove, reinstall, and align bolt on panels.

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303	Remove and reinstall wheel/tire assembly.
304	Aim headlights using mechanical aiming equipment.
305	RESERVED
360	Inspect, remove, store, and replace non-structural body panels and components that may interfere with or be damaged during repair.
361	Remove corrosion protection, undercoating's, sealers, and other protective coatings necessary to perform repairs.
362	Inspect, remove, and replace repairable plastics and other components that are recommended for off-vehicle repair.
363	Determine the extent of direct and indirect damage and direction of impact; develop and document a repair plan,
364	Determine the extent of damage to aluminum body panels; repair or replace.
365	Weld damaged or torn steel body panels; repair broken welds.
366	Replace door skins.
367	Restore sound deadeners and foam materials.
368	Restore sealers, mastic, sound deadeners, and foam fillers
369	Diagnose and repair water leaks, dust leaks, and wind noise.
400	TRIM AND HARDWARE
401	RESERVED
402	Determine types of fasteners.
403	Remove and replace adhesive-held molding and trim.
404	Remove and install seats.
405	RESERVED (405)
406	Remove and install interior parts and hardware.
407	Remove and install exterior parts and hardware.
408	Remove and install exterior trim, moldings, and emblems.
500	METAL FINISHING
501	Select proper metal straightening tools.
502	Evaluate stretched metal for repair.
503	Demonstrate the use of weld-on and/or adhesive method to repair sheet metal.
504	Repair metal to meet industry standards.
505	Explain the characteristics of aluminum repair and tools required.
600	BODY FILLERS
601	Select correct body filler and tools.
602	Prepare surface for body filler.
603	Mix and apply body filler.
604	Sand body fillers to correct contour.

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660	Remove paint from the damaged area of a body panel.
661	Prepare and apply speciality fillers (fiberglass, aluminum, and polyester).
700	GLASS AND HARDWARE
701	Remove and reinstall a door window regulator.
702	Remove and reinstall moveable door glass.
703	Describe the removal and replacement of stationary glass.
760	Diagnose and repair water leaks, dust leaks, and wind noises; inspect, repair, and replace weather-stripping.
761	Inspect, repair or replace, and adjust removable, manually or power operated roof panel and hinges, latches, guides, handles, retainer, and controls of sunroofs.
762	Inspect, remove, reinstall, and align convertible top and related mechanisms.
800	STRUCTURAL COMPONENT REPAIR AND DAMAGE ANALYSIS
801	Classify the various types structural damage a vehicle can sustain.
802	Interpret body dimension specifications.
803	Use a tram gauge to diagnose vehicle length and width damage and X measurements of body or frame.
804	Diagnose vehicle height with datum line gauges and/or electronic measuring.
805	Identify various measuring systems.
806	Identify repair methods for vehicle with diamond damage, twist, sag side swag, or mash.
860	Analyze and identify misaligned or damaged steering, suspension, and power train components that can cause vibration, steering, and chassis alignment problems.
861	Realign or replace misaligned or damaged steering, suspension, and power train components that can cause vibration, steering and chassis alignment problems.
862	Diagnose and measure unibody damage using tram and self-centering gauges.
863	Determine the extent of the direct and indirect damage and the direction of impact; plan and document the methods and sequence of repair.
864	Restore corrosion protection to repaired or replaced unibody structural areas.
865	Determine the extent of damage to aluminum structural components; repair, weld, or replace.
900	STRUCTURAL STRAIGHTENING
901	Mount and anchor vehicle to a pulling system.
902	Measure vehicle structure and analyze data.
903	Interpret data to make a structural pull back to factory specs.
960	Remove and replace damaged structural components.
961	Restore corrosion protection to repaired or replaced frame areas.
962	Analyze and identify misaligned or damaged steering, suspension, and power train components that can cause vibration, steering, and wheel alignment problems.

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963	Align or replace misaligned or damaged steering, suspension, and power train components that can cause vibration, steering, and wheel alignment problems.
964	Identify heat limitations in structural components.
965	Restore structural foam.
966	Determine the extent of the direct and indirect damage and the direction of impact; document the methods and sequence of repair.
967	Analyze and identify crush/collapse zones.
1000	CORROSION PROTECTION
1001	Identify corrosion causes and OEM corrosion protection.
1002	Apply repair methods for corrosion protection.
1003	RESERVED
1004	Demonstrate the application of seam sealers.
1100	WELDING
1101	Identify different methods of attaching components (MIG welding, squeeze type resistance spot welding (STRSW), structural adhesive, silicon bronze, etc.)
1102	Demonstrate personal safety practices.
1103	Set up and tune the MIG welder.
1104	Complete a butt joint with backing in various welding positions.
1105	Complete an overlap weld in various positions.
1106	Complete a plug weld in various positions.
1107	Define protection of adjacent panels, glass, vehicle interior, etc. from welding and cutting operations.
1108	Explain and/or demonstrate squeeze type resistance spot welding (STRSW).
1160	Identify weldable and non-weldable materials used in collision repair.
1161	Weld and cut aluminum.
1162	Determine the correct GMAW (MIG) welder type, electrode, wire type, diameter, and gas to be used in a specific welding situation.
1163	Store, handle, and install high-pressure gas cylinders.
1164	Determine work clamp (ground) location and attach.
1165	Use the proper angle of the gun to the joint and direction of gun travel for the type of weld being made in the flat, horizontal, vertical, and overhead positions.
1166	Protect adjacent panels, glass, vehicle interior, etc. from welding and cutting operations.
1167	Protect computers and other electronic control modules during welding procedures.
1168	Clean and prepare the metal to be welded, assure good metal fit-up, apply weld-through primer if necessary, and clamp as required.
1169	Determine the joint type (butt weld with backing, lap, etc.) for weld being made.
1170	Determine the type of weld (continuous, butt weld with backing, plug, etc.) for each specific welding operation.
1171	Identify the causes of various welding defects; make necessary adjustments.

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1172	Identify cause of contact tip burn-back and failure of wire to feed; make necessary adjustments.
1173	Identify cutting process for different materials and locations; perform cutting operation.
1174	Identify different methods of attaching structural components (squeeze type resistant spot welding (STRSW), riveting, structural adhesive, silicon bronze, etc.).
1200	CUTTING PROCESSES
1201	Identify cutting processes.
1202	Demonstrate sheet metal cutting processes.
1260	Set up and use plasma arc cutters
1300	REFINISHING, AND EQUIPMENT SAFETY
1301	Follow environmental safety regulations.
1302	Locate hazardous warning information.
1303	Inspect and wear personal protection equipment (PPE).
1304	Demonstrate safe painting practices.
1305	Identify personal health and safety hazards.
1360	Check and adjust spray gun operation for HVLP (high volume, low pressure) or LVLP (low volume, low pressure) guns.
1361	Determine type and color of paint already on vehicle by manufacturer's vehicle information label.
1362	Shake, stir, reduce, catalyze/activate, and strain paint.
1363	Apply finish using appropriate spray techniques (gun arc, gun angle, gun distance, gun speed, and spray pattern overlap) for the finish being applied.
1364	Apply selected product on test and let-down panel; check for color match.
1365	Identify and mix paint using a formula.
1366	Identify poor hiding colors; determine necessary action.
1400	AUTOMOTIVE FINISHES
1401	Describe the difference between paint systems (water borne, solvent, multi-stage).
1402	Describe causes and cures of paint defects.
1403	Identify various undercoats.
1404	Identify various topcoats (single stage, basecoat/clearcoat, tricoat, quadcoat).
1460	Denib, buff, and polish finishes where necessary.
1461	Refinish rigid, semi-rigid, and flexible plastic parts.
1500	SURFACE PREPARATION
1501	Demonstrate proper steps to pre-wash entire vehicle for surface preparation.
1502	Use wax and grease remover.

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1503	Demonstrate proper use of sanding and featheredging techniques.
1504	Wet and/or dry, sand, and featheredge.
1505	RESERVED (1505)
1506	Locate and obtain the vehicle paint code.
1507	Apply undercoats.
1508	Prepare panels for blending.
1509	RESERVED (1509)
1510	Identify masking materials.
1511	Perform masking.
1512	Select the appropriate abrasive.
1600	REFINISHING EQUIPMENT AND PAINT AREA
1601	Operate the spray booth.
1602	Maintain the paint mixing area.
1603	Set up, test, and adjust spray guns.
1604	Inspect, clean, and determine conditions of spray guns and equipment.
1605	Select and use the National Institution of Safety and Health (NIOSH) approved personal painting/refinishing respirator system.
1660	Select and use the NIOSH approved personal sanding respirator. Inspect condition and ensure fit and operation. Perform proper maintenance in accordance with OSHA Regulation 1910.134 and applicable state and local regulation.
1661	Select and use the NIOSH approved (Fresh Air Make-up System) personal painting/refinishing respirator system. Perform proper maintenance in accordance with OSHA Regulation 1910.134 and applicable state and local regulation.
1662	Select and use the proper personal safety equipment for surface preparation, spray gun and related equipment operation, paint mixing, matching and application, paint defects, and detailing (gloves, suits, hoods, eye and ear protection, etc.)
1700	REFINISHING OPERATIONS
1701	Prepare surface for topcoat system (degrease and tack).
1702	Apply primer-sealer.
1703	Apply single-stage finish.
1704	Apply basecoat/clearcoat finish.
1705	Describe the application of stone chip-resistant coating to lower body areas.
1706	Demonstrate paint manufacturer's mixing ratio when preparing paint products.
1760	Inspect, remove, store, and replace exterior trim and components necessary for proper surface preparation.
1761	Inspect and identify substrate, type of finish, surface condition, and film thickness; develop and document a plan for refinishing using a total product system.
1762	Dry or wet sand areas to be refinished.
1763	Mix primer, primer-surface or primer-sealer.
1764	Apply two-component finishing filler to minor surface imperfections.

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1765	Dry or wet sand area to which primer-surfacer has been applied.
1766	Dry sand area to which two-component finishing filler has been applied.
1767	Remove dust from area to be refinished, including cracks or moldings of adjacent areas.
1768	Clean area to be refinished using a final cleaning solution.
1769	Remove, with a tack rag, any dust or lint particles from the area to be refinished.
1770	Identify the types of rigid, semi-rigid or flexible plastic parts to be refinished; determine the materials, preparation, and refinishing procedures.
1771	Identify aluminum parts to be refinished; determine the materials, preparation, and refinishing procedures.
1800	BLENDING OPERATIONS
1801	RESERVED
1802	Blend basecoat/clearcoat finish.
1803	Tint and blend color coat.
1860	Identify alternative color formula to achieve a blendable match.
1900	DETAILING
1901	Remove overspray.
1902	Clean exterior of vehicle.
1903	Clean interior of vehicle.
1904	Apply decals and stripes.
1905	Demonstrate color sanding and polishing techniques.
1906	Clean body openings.
1907	Clean exterior and interior glass surfaces.
2000	ESTIMATING DAMAGE ANALYSIS
2001	Identify vehicle by vehicle identification number (VIN).
2002	Collect vehicle and customer data.
2003	Use collision estimating guides/estimating software.
2004	Identify different types of vehicle damage (direct and indirect).
2005	Indicate repair and replace decisions.
2006	Prepare an estimate/repair and sequence/calculate repair costs/supplements.
2007	Explain the need for a pre-repair scan and post-repair scan of the vehicle computer.
2008	Research OEM repair/replace procedures
2060	Describe the collision repair estimate
2061	Identify vehicle
2062	Identify the different types of damage

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2063	Planning damage repairs
2064	Analyze Damage
2065	Analyze mechanical damage
2066	Repairing or replacing decision making
2067	Identifying different computer estimating systems
2068	Interpreting computer estimates
2069	Create a computerized estimate
2100	PLASTIC REPAIR
2101	Identify plastic to make repair decisions.
2102	RESERVED (2102)
2103	Repair plastics with two-part adhesives, with and without reinforcement.
2104	Research recommended repair processes for bumper cover repair on Advance Driver Assistance System (ADAS) vehicles.
2105	Explain and/or demonstrate nitrogen plastic welding method.
2200	RESTRAINT SYSTEMS
2201	Research auto manufacturers' recommended safety procedures to prevent accidental deployment of supplemental restraint systems.
2202	Identify supplemental restraint systems.
2203	Remove and reinstall seat belt components.
2300	Advanced Technology
2301	Explain function and components of the Advance Driver Assistance System (ADAS).
2302	Describe precautions required when working on high voltage vehicles.
3000	ELECTRICAL AND ELECTRONIC SYSTEMS
3060	Inspect and service batteries and battery cables.
3061	Inspect, test, and replace fusible links, circuit breakers and fuses
3062	Repair electrical wiring and connectors.
3100	HEATING AND AIR CONDITIONING
3160	Identify and comply with environmental concerns relating to refrigerants and coolants.
3162	Identify and recover refrigerant from A/C system.
3163	Recycle refrigerant in accordance with EPA regulations.
3164	Identify, label, and store refrigerant.
3165	Evacuate A/C system; check for leaks.
3166	Recharge A/C system with refrigerant; perform leak test.

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3200	STEERING AND SUSPENSION
3260	Identify steering and suspension system
3261	Identify rear suspension system
3262	Identify wheel alignment angles and measurements
3263	Identify tire wear pattern causes and cures
3264	Identify caster and camber
3300	PROFESSIONAL DEVELOPMENT
3360	Level 1 Self- Improvement, Training Degree.
3361	Level 2 Civic, Social and Business Awareness, Leader Degree Certification.
3362	Level 3 Work Force Basics, Professional Degree.
3363	Level 4 Professional Strategies, Master Degree.
3364	Complete a resume
3365	Complete a job application
3366	Assemble an employment portfolio
3400	LEADERSHIP
3460	Joining a student Career and Technical Organization (SkillsUSA)
3461	Actively participate as a member of SkillsUSA
3462	Demonstrate knowledge of terms with SkillsUSA activities
3463	Participate in SkillsUSA ceremonies and assist in planning SkillsUSA activities.
3464	Plan a SkillsUSA business meeting
3465	Conduct a SkillsUSA business meeting using Parliamentary Procedure
3466	Demonstrate knowledge of a good SkillsUSA member and leader
4300	COMPUTER APPLICATIONS / SOFTWARE
4360	Use a spreadsheet (Microsoft Excel)
4361	Use the Paint Mixing software system
4362	Use the estimating computer software system
4363	Use the SP/2 software system
4364	Use the Universal Measuring System software
4365	Use the computerized Laser Measuring software